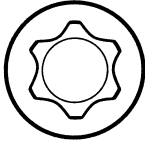
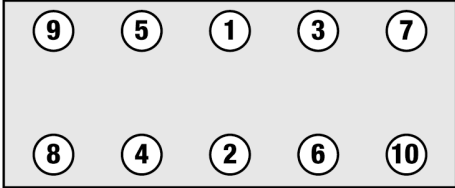
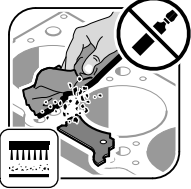
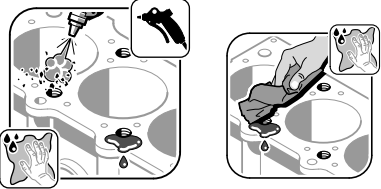
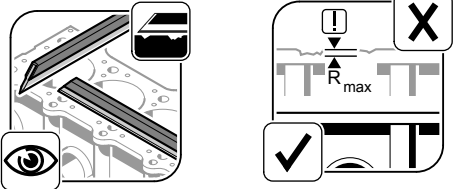
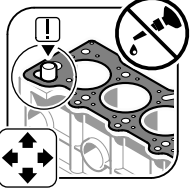
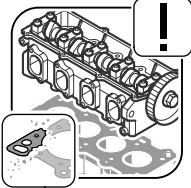
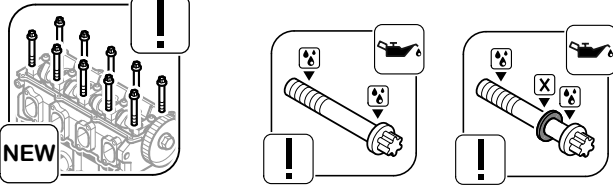
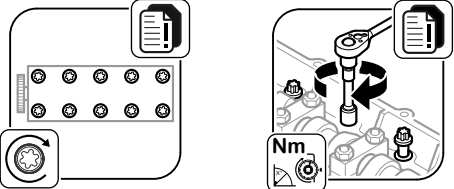





Anziehvorschrift für Zylinderkopf		passend für / suitable for adaptable à / adaptable a BMW																									
Tightening Instructions for Cylinder Head																											
Instructions de serrage pour culasse																											
Prescripciones de apriete para culatas																											
Schraubenkopf / Head shape Tête de vis / Cabeza de tornillo		Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete																									
 <p>802.760 M 10x1,5x95</p>																											
Anziehen/ Tightening/ Serrage/ Apriete	* 30 - 35 Nm ➤ 90° ➤ 90°																										
Zeichenerklärung / Explanations / Explication / Explicacion <table border="1"> <tr> <td>*</td> <td>neue Zylinderkopfschrauben verwenden</td> <td>use new cylinder head bolts</td> <td>utiliser des vis neuves</td> <td>emplar tornillos nuevos</td> </tr> <tr> <td>★</td> <td>Warmlauf (80°C)</td> <td>warm up time (80°C)</td> <td>chauffage (80°C)</td> <td>calentamiento (80°C)</td> </tr> <tr> <td>□</td> <td>Schrauben einzeln lösen und wieder anziehen</td> <td>loosen and tighten each bolt</td> <td>deserrer et serrer vis par vis</td> <td>aflojar y apretar tornillo a tornillo</td> </tr> <tr> <td>●</td> <td>Setzzeit</td> <td>relaxation time</td> <td>durée de tassement</td> <td>tiempo de espera</td> </tr> <tr> <td>➤</td> <td>Drehwinkel</td> <td>torque angle</td> <td>angle de serrage</td> <td>ángulo de giro</td> </tr> </table>			*	neue Zylinderkopfschrauben verwenden	use new cylinder head bolts	utiliser des vis neuves	emplar tornillos nuevos	★	Warmlauf (80°C)	warm up time (80°C)	chauffage (80°C)	calentamiento (80°C)	□	Schrauben einzeln lösen und wieder anziehen	loosen and tighten each bolt	deserrer et serrer vis par vis	aflojar y apretar tornillo a tornillo	●	Setzzeit	relaxation time	durée de tassement	tiempo de espera	➤	Drehwinkel	torque angle	angle de serrage	ángulo de giro
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Motortyp / Engine type / Type de moteur / Tipo de motor Mot. M40/M43																											

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R _z 15-20 µm	11 µm	11-20 µm
R _{max} 20-25 µm	15 µm	15-20 µm
W _t	8-10 µm	