
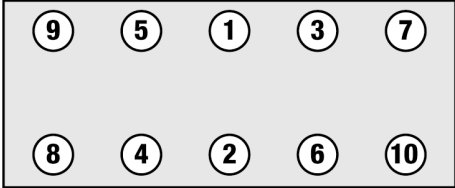
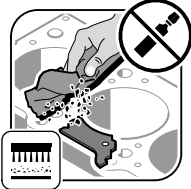


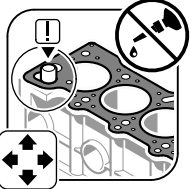

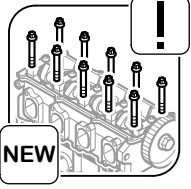






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|---|---|--------------------------------|---------------------------------------|
| Anziehvorschrift für Zylinderkopf | passend für / suitable for adaptable à / adaptable a BMW | | |
| Tightening Instructions for Cylinder Head | | | |
| Instructions de serrage pour culasse | | | |
| Prescripciones de apriete para culatas | | | |
| Schraubenkopf / Head shape Tête de vis / Cabeza de tornillo | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete | | |
|  |  | | |
| 802.720 M 12 x 157 | | | |
| Anziehen/ Tightening/ Serrage/ Apriete | * 58 - 62 Nm ● 15 min ▶ 30° - 36° ★ 25 min ▶ 20° - 30° | | |
| Zeichenerklärung / Explanations / Explication / Explicacion | | | |
| * neue Zylinderkopfschrauben verwenden | use new cylinder head bolts | utiliser des vis neuves | emplar tornillos nuevos |
| ★ Warmlauf (80°C) | warm up time (80°C) | chauffage (80°C) | calentamiento (80°C) |
| □ Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt | deserrer et serrer vis par vis | aflojar y apretar tornillo a tornillo |
| ● Setzzeit | relaxation time | durée de tassement | tiempo de espera |
| ▶ Drehwinkel | torque angle | angle de serrage | ángulo de giro |
| Motortyp / Engine type / Type de moteur / Tipo de motor | | | |
| Mot. M 10 | | | |

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Nr. 2

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|---|---|---|
|  |  |  |
| R _z 15-20 µm | 11 µm | 11-20 µm |
| R _{max} 20-25 µm | 15 µm | 15-20 µm |
| W _t | 8-10 µm | |