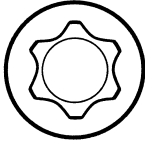
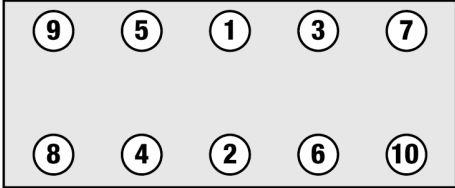
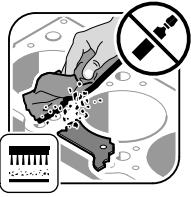
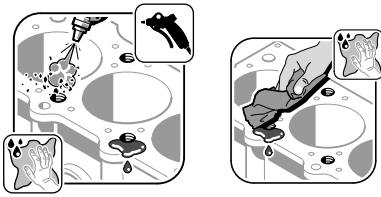

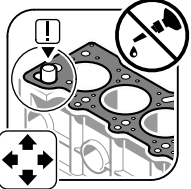
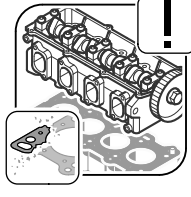
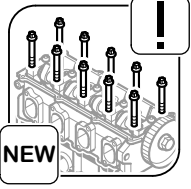






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|--|---|---|--------------------------------|---------------------------------------|-----------------------------|-------------------------|-------------------------|---|-----------------|---------------------|------------------|----------------------|---|---|------------------------------|--------------------------------|---------------------------------------|---|----------|-----------------|--------------------|------------------|---|------------|--------------|------------------|----------------|
| Anziehvorschrift für Zylinderkopf | | passend für / suitable for adaptable à / adaptable a BMW | | | | | | | | | | | | | | | | | | | | | | | | | |
| Tightening Instructions for Cylinder Head | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Instructions de serrage pour culasse | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Prescripciones de apriete para culatas | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Schraubenkopf / Head shape Tête de vis / Cabeza de tornillo | | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete | | | | | | | | | | | | | | | | | | | | | | | | | |
|  <p>802.760 M 10x1,5x95</p> | |  | | | | | | | | | | | | | | | | | | | | | | | | | |
| Anziehen/ Tightening/ Serrage/ Apriete | * 30 - 35 Nm ➤ 90° ➤ 90° | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Zeichenerklärung / Explanations / Explication / Explicacion <table border="1"> <tr> <td>*</td> <td>neue Zylinderkopfschrauben verwenden</td> <td>use new cylinder head bolts</td> <td>utiliser des vis neuves</td> <td>emplar tornillos nuevos</td> </tr> <tr> <td>★</td> <td>Warmlauf (80°C)</td> <td>warm up time (80°C)</td> <td>chauffage (80°C)</td> <td>calentamiento (80°C)</td> </tr> <tr> <td>□</td> <td>Schrauben einzeln lösen und wieder anziehen</td> <td>loosen and tighten each bolt</td> <td>deserrer et serrer vis par vis</td> <td>aflojar y apretar tornillo a tornillo</td> </tr> <tr> <td>●</td> <td>Setzzeit</td> <td>relaxation time</td> <td>durée de tassement</td> <td>tiempo de espera</td> </tr> <tr> <td>➤</td> <td>Drehwinkel</td> <td>torque angle</td> <td>angle de serrage</td> <td>ángulo de giro</td> </tr> </table> | | | * | neue Zylinderkopfschrauben verwenden | use new cylinder head bolts | utiliser des vis neuves | emplar tornillos nuevos | ★ | Warmlauf (80°C) | warm up time (80°C) | chauffage (80°C) | calentamiento (80°C) | □ | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt | deserrer et serrer vis par vis | aflojar y apretar tornillo a tornillo | ● | Setzzeit | relaxation time | durée de tassement | tiempo de espera | ➤ | Drehwinkel | torque angle | angle de serrage | ángulo de giro |
| * | neue Zylinderkopfschrauben verwenden | use new cylinder head bolts | utiliser des vis neuves | emplar tornillos nuevos | | | | | | | | | | | | | | | | | | | | | | | |
| ★ | Warmlauf (80°C) | warm up time (80°C) | chauffage (80°C) | calentamiento (80°C) | | | | | | | | | | | | | | | | | | | | | | | |
| □ | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt | deserrer et serrer vis par vis | aflojar y apretar tornillo a tornillo | | | | | | | | | | | | | | | | | | | | | | | |
| ● | Setzzeit | relaxation time | durée de tassement | tiempo de espera | | | | | | | | | | | | | | | | | | | | | | | |
| ➤ | Drehwinkel | torque angle | angle de serrage | ángulo de giro | | | | | | | | | | | | | | | | | | | | | | | |
| Motortyp / Engine type / Type de moteur / Tipo de motor Mot. M40/M43 | | | | | | | | | | | | | | | | | | | | | | | | | | | |

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|---|---|---|
|  |  |  |
| R _z 15-20 µm | 11 µm | 11-20 µm |
| R _{max} 20-25 µm | 15 µm | 15-20 µm |
| W _t | 8-10 µm | |