
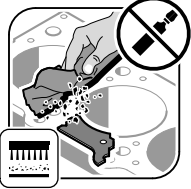


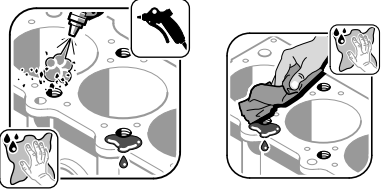
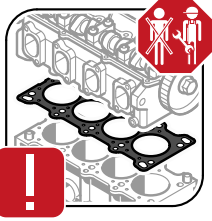
Anziehvorschrift für Zylinderkopf	passend für / suitable for adaptable à / adaptable a BMW														
Tightening Instructions for Cylinder Head															
Instructions de serrage pour culasse															
Prescripciones de apriete para culatas															
Schraubenkopf / Head shape Tête de vis / Cabeza de tornillo	Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete														
	<table border="1" style="margin: auto;"> <tr> <td>14</td><td>10</td><td>4</td><td>2</td><td>6</td><td>8</td><td>12</td> </tr> <tr> <td>11</td><td>7</td><td>5</td><td>1</td><td>3</td><td>9</td><td>13</td> </tr> </table>	14	10	4	2	6	8	12	11	7	5	1	3	9	13
14	10	4	2	6	8	12									
11	7	5	1	3	9	13									
802.700 M 12 x 157															
Anziehen/ * 58 - 62 Nm Tightening/ ● 20 min Serrage/ 78 - 82 Nm Apriete ★ 80°C ➤ 30° - 40°															
Zeichenerklärung / Explanations / Explication / Explicacion															
★	neue Zylinderkopfschrauben verwenden	use new cylinder head bolts	utiliser des vis neuves	emplar tornillos nuevos											
★	Warmlauf (80°C)	warm up time (80°C)	chauffage (80°C)	calentamiento (80°C)											
□	Schrauben einzeln lösen und wieder anziehen	loosen and tighten each bolt	deserrer et serrer vis par vis	aflojar y apretar tornillo a tornillo											
●	Setzzeit	relaxation time	durée de tassement	tiempo de espera											
➤	Drehwinkel	torque angle	angle de serrage	ángulo de giro											
Motortyp / Engine type / Type de moteur / Tipo de motor															
Mot. M 30															


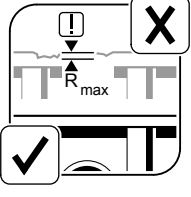



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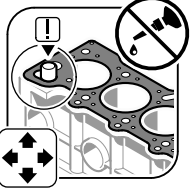
Nr. 3

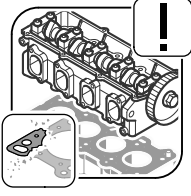
1.

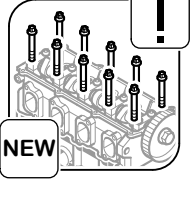
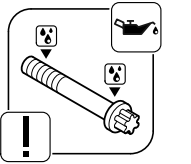

2.



- 
3.


- 
- | | | | |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|----------|
|  |  |  | |
| R _z | 15-20 µm | 11 µm | 11-20 µm |
| R _{max} | 20-25 µm | 15 µm | 15-20 µm |
| W _t | 8-10 µm | | |
4.


5.


6.


- 
7.


- 