
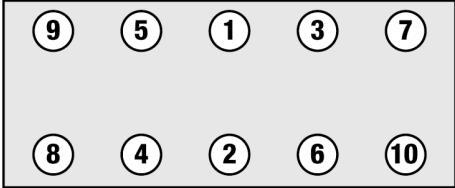
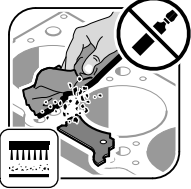


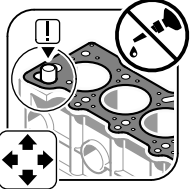
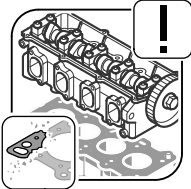
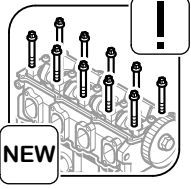






<b>Anziehvorschrift für Zylinderkopf</b>	passend für / suitable for adaptable à / adaptable a  <b>BMW</b>			
<b>Tightening Instructions for Cylinder Head</b>				
<b>Instructions de serrage pour culasse</b>				
<b>Prescripciones de apriete para culatas</b>				
Schraubenkopf / Head shape Tête de vis / Cabeza de tornillo				
	Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete 			
802.720 M 12 x 157				
Anziehen/ Tightening/ Serrage/ Apriete	* 58 - 62 Nm ● 15 min ► 30° - 36° ✱ 25 min ► 20° - 30°			
Zeichenerklärung / Explanations / Explication / Explicacion				
✱	neue Zylinderkopfschrauben verwenden	use new cylinder head bolts	utiliser des vis neuves	emplar tornillos nuevos
✱	Warmlauf (80°C)	warm up time (80°C)	chauffage (80°C)	calentamiento (80°C)
□	Schrauben einzeln lösen und wieder anziehen	loosen and tighten each bolt	deserrer et serrer vis par vis	aflojar y apretar tornillo a tornillo
●	Setzzeit	relaxation time	durée de tassement	tiempo de espera
►	Drehwinkel	torque angle	angle de serrage	ángulo de giro
<b>Motortyp / Engine type / Type de moteur / Tipo de motor</b>				
Mot. M 10				

1. 
2. 
3. 
4. 
5. 
6. 
7. 

			
$R_z$	15-20 $\mu\text{m}$	11 $\mu\text{m}$	11-20 $\mu\text{m}$
$R_{max}$	20-25 $\mu\text{m}$	15 $\mu\text{m}$	15-20 $\mu\text{m}$
$W_t$	8-10 $\mu\text{m}$		

